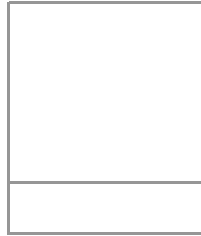
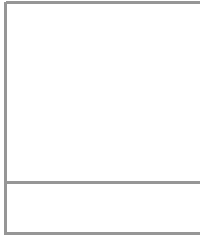
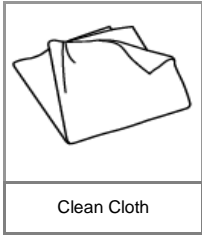


Basic Required Hand Tools



3M Primer 94 Instructions

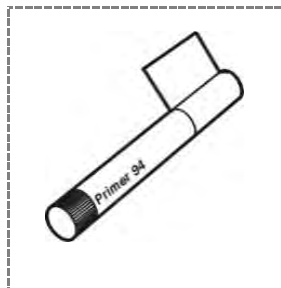
- Squeeze tube in middle to break inner ampule
- Apply to clean, dry surface
- Allow at least 5 minutes to dry before taping

Accessory Installation Kit Contents

1



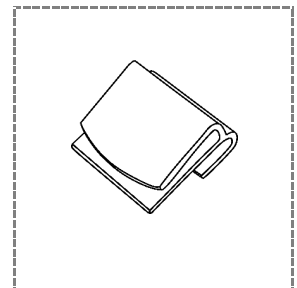
2



3



4



#	Qty.	Description	#	Qty.	Description	#	Qty.	Description
1	1	Side window visors (set of 3)	7			13		
2	2	Primer 94 Ampules	8			14		
3	1	Surface Cleaner	9			15		
4	6	Plastic clips	10			16		
5			11					
6			12					

Installation

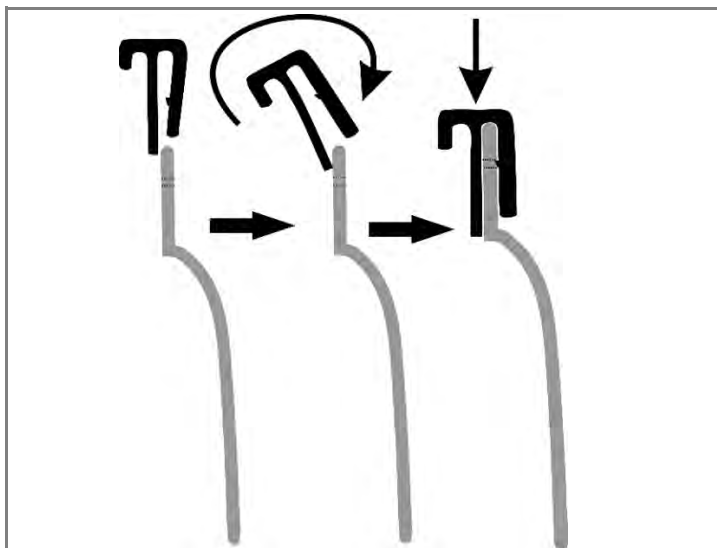
- Make sure the vehicle is clean and completely dry before installation. Be aware any debris, oils, paint or surface treatment can effect the pedestal adhesiveness to the vehicle surface. Adhesive failure due to this is not covered under warranty.
- This product uses a 3M adhesive that requires installation and curing temperatures of 15° to 43°C (60° to 110°F) for 1 hr to develop maximum adhesion to the vehicle surface. Failure to install this product at the proper temperature or allow adequate curing time before use is not covered under warranty.
- Proper installation of the adhesive pedestal system (if included) requires the use of a #2 Phillips screwdriver. Use of the correct screw driver will facilitate a trouble free installation. Do not attempt to use #1 or smaller Phillips screwdriver or any type of electric screwdriver.

Care:

- Hand clean using a mild soap and water solution or plastic cleaner only.
- Periodically check to confirm the product is securely attached to the vehicle.

Note:

- Do not pull/push on the visor when opening / closing the doors.
- The mirror may have been eliminated from some drawings to facilitate a clearer view of the visor mounting location.

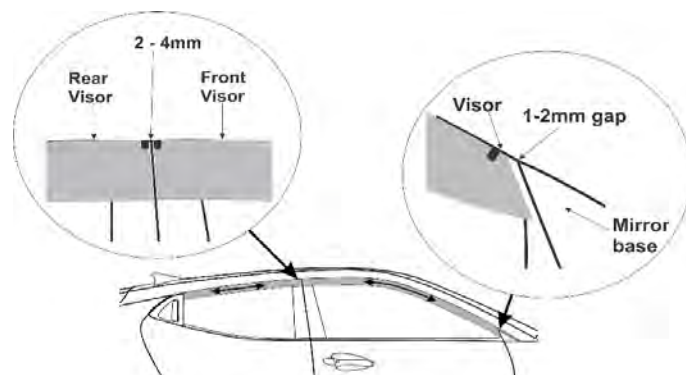


Attach mounting clips

1

NOTE

Each visor receives two clips. Note the orientation of the clips. The open "hook" must be on the edge facing the door frame. The clips sit in the recess on the visor and the small locating pin snaps into the hole in the visor. See illustration.



Test fit visors on passenger side

2

NOTE

To understand how and where the visors will fit, hold the front door visor up to the car. Align the top edge of the visor flush with the top of the door frame. Center the visor on the door, front-to-back. The visor is 3-4mm shorter than the door so there will be a 1-2mm gap at the mirror base and at the rear edge of the door. These gaps allow for expansion on hot days. Repeat this step for the rear door visor. There will also be a 1-2mm gap at each end.



Clean mounting surface

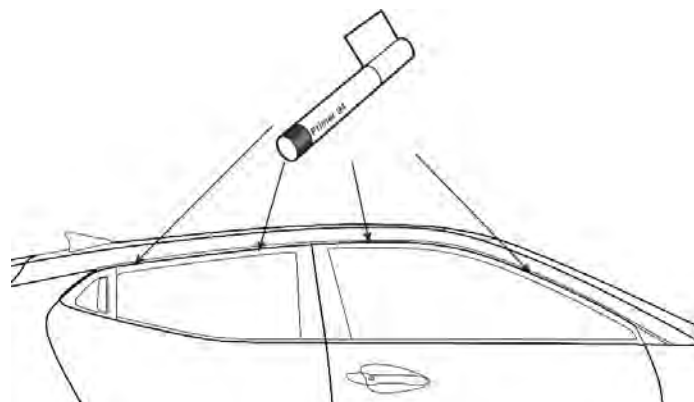
3

NOTE

Clean all the mounting areas aggressively with the automotive surface cleaner to remove any finger prints, oil or wax that may be on the surface. Wipe dry with a clean cloth or paper towel.



Important! Proper preparation of the mounting surface will ensure maximum adhesive bond. Use caution to ensure the mounting surface is free of contaminants.



Prime mounting surface

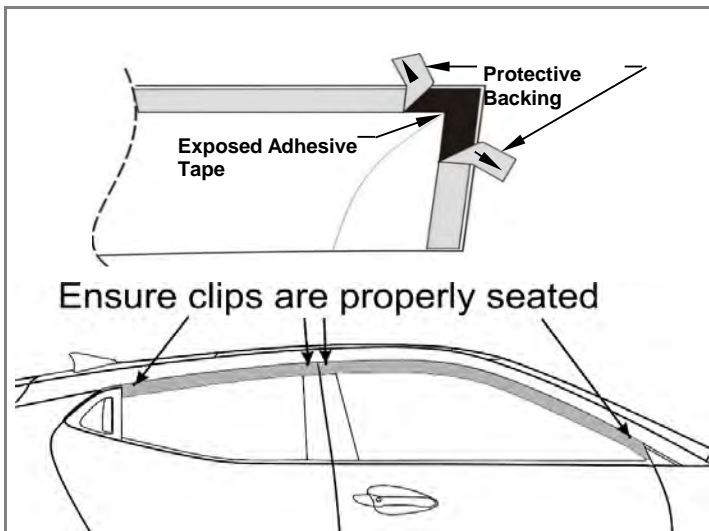
4

NOTE

Using the 3M adhesive promoter prime all the contact areas on the door frames where the visors mount. Allow to dry. Excess primer can be removed with alcohol.



Primer is only required on contact areas that are wrapped in vinyl. DO NOT use primer on painted or stainless steel surfaces.

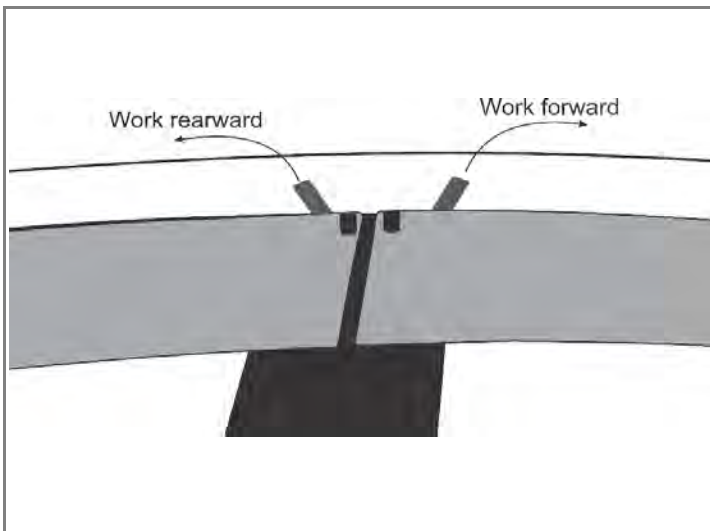


Mount visors on doors - step 1

5

NOTE

Starting at the "B" pillar end, peel the first 3-5 cm (1-2 inches) of the red backing from the adhesive tape on the flange of the visor and set the visor in place. Ensure the visor mounting clips are properly seated.

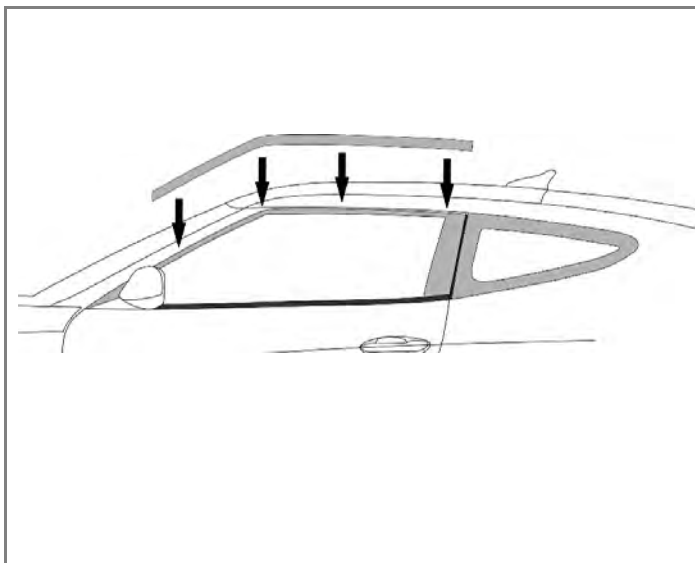


Mount visors on doors - step 2

6

NOTE

Press the visor into place. Work forward, removing the red backing from the tape and pressing the part into place. Once the visor is in place press down hard along the entire flange area to make sure that the adhesive tape is fully adhered to the vehicle. Repeat with the rear visor, working back from the "B" pillar.



Attach driver side visor

7

NOTE

Repeat steps 3 through 6 for the driver side visor. Note there is a single visor for the driver side. Ensure the gaps are consistent with the passenger side. Once the visor is in place, peel the short piece of backing from the vertical edge of the visor. Press the visor in place along the entire perimeter to ensure good adhesion.